

# Work Order ID 50971

July 28, 2009 1:35:35 PM



Page 1

Item ID: D407-781-025

Revision ID: A

Item Name: Floor Protector (Passenger Cabin)

Start Date: 07/28/2009 Start Qty: 3.00

Required Date: 08/07/2009 Req'd Qty: 1.00

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: mf

Date: 09-07-28

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
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100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D407-781-025  
CHG 001

mf 09-08-04  
8 07/02/11

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/8/11 (4) S

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

=> 5 07/02/11

(4) S

**Work Order ID 50971**

July 28, 2009 1:35:35 PM



Page 2

Item ID: D407-781-025

Accept



Setup Start



Revision ID: A

Stop



Item Name: Floor Protector (Passenger Cabin)

Start Date: 07/28/2009 Start Qty: 3.00



Cust Item ID:

Required Date: 08/07/2009 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
	Packaging								
	Memo Identify and pack for shipping as per PPP D407-781-025 Location: _____ PPP rev: _____	0.00							
140 	QC21- Final Inspection - Work Order Release	0.00							
	QC								
	Quality Control								

Draft

9/9/15 (4x) SP

09/09/16 HJ

MF

09-09-16

# Picklist Print

July 28, 2009 1:35:35 PM

Page 1

Work Order ID: 50971

Parent Item: D407-781-025RevA

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 07/28/2009

Required Date: 08/07/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN525-10R6		Purchased	No			110	Each	245.0000	6.0000			
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Screw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

245

101203

245

110

f

40.2400

24.9990

D3800-1-100RevB

Manufactured

No



Hook and Loop Strip (1" Soft)

measure 5 1/2" x 3  
8 1/2" x 1

2 x 50"

B

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

40.24

43558

0.13

44830

40.11

110

f

265.2400

24.9990

D3800-3-100RevB

Manufactured

No



Hook and Loop Strip (1" Hard)

measure 5 1/2" x 3

2 x 50"

B

8 1/2" x 1

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

40.24

43560

0.13

44831

40.11

Main Warehouse

ST134

225

50541

225

161203

SP

44830

3X

SP

50541

1X

50912

9/8/5

17

50541

SP

# Picklist Print

Page 2

July 28, 2009 1:35:35 PM

Work Order ID: 50971



Parent Item: D407-781-025RevA



Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 07/28/2009

Required Date: 08/07/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3940-1RevA

Manufactured

No

110

Each

0.0000

3.0000



Floor Protector (407)



50972

9/9/11 sd

July 28, 2009 1:35:35 PM

Shop Packet Print

Page 2

	2	D3931-1	ANGLE
	4	MS35207-262	SCREW
	8	AN960C10L	WASHER
	8	MS21042L3	NUT
18	8	MS24694S50	SCREW

## D206-781-571 Hat Bin Kit

Qty -571	Part Number	Description
X	D206-781-571	HAT BIN KIT
1	D3850-1	HAT BIN
6	D3851-1	DOUBLER
4	AN525-10R8	SCREW

## 5.4 BELL 407

## D206-781-011 Floor Protector Kit (PILOT AND CO-PILOT)

Qty -011	Part Number	Description
X	D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1	D3874-1	FLOOR PROTECTOR, CO-PILOT
1	D3874-2	FLOOR PROTECTOR, PILOT
2	D3800-1-100-300	LOOP STRIP
2	D3800-3-100-300	HOOK STRIP
2	AN4-13A	BOLT
2	AN960JD416	WASHER
2	NAS43DD4-20	SPACER
1	NAS43DD4-64	SPACER

## D407-781-025 FLOOR PROTECTOR KIT (PASSENGER CABIN)

Qty -025	Part Number	Description
X	D407-781-025	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3940-1	FLOOR PROTECTOR, PASSENGER
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOK STRIP
2	AN525-10R6	SCREW

50971